Parker Village Marine
Water Desalination Systems

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding

ENGINEERING YOUR SUCCESS.
For over 30 years, Parker Village Marine (VMT) has developed innovative water desalination and purification plants for some of the most challenging environments – the middle of the ocean, 800 feet below the sea, offshore oilrigs, deserts, and disaster areas.

NASA and FEMA relied on Parker Village Marine to develop a self-contained reverse osmosis plant for its disaster relief program. The Navy asked Parker Village Marine for water so pure, it could be used with the nuclear reactors on its submarines. Catalina Island sought our help to ensure a steady water supply in drought conditions. When Hurricane Katrina hit New Orleans, the Army counted on us to keep a hospital open. The research required for high-profile government projects has enabled Parker Village Marine engineers to develop innovative ways to produce the most reliable RO systems in the world.

Always ready to respond.
Parker Village Marine’s entire team is prepared to meet the needs of its customers and distributors at any time. Parker Village Marine’s flexibility quickly takes ideas from concept to reality and enables the development of field-proven systems to meet the requirements of any application, in any environment, around the world.

A legacy of performance.
Parker Village Marine received the prestigious Aegis Excellence Award as the only RO supplier to excel in quality and delivery, surpassing U.S. Navy expectations. After the first Parker Village Marine reverse osmosis system was designed and installed on the U.S. Navy Submarine USS Dolphin in 1983, the systems had to undergo rigorous testing before additional installations could be approved. Passing every test, Parker Village Marine’s plants worked flawlessly, 24/7 for 90 days straight.

Fresh water for every vessel.
Our customers enjoy all of the luxuries of home – drinking water, ice, showers, dishwashers, and laundry – onboard. A complete range of reliable, power-efficient watermakers for sailboats, motorboats and yachts, as well as custom equipment, is available for quick delivery and allows our customers to cruise with confidence.

Without the noise.
Parker Village Marine’s experience in designing RO systems for Navy submarines has helped us create the quietest leisure and commercial watermakers on the market. A five-plunger pump, a pressure regulation system and other carefully chosen components are engineered in as standard in many of the systems to reduce noise and vibration.

The ultimate barrier to impurities.
Salts, minerals and organics are no match for Aqua Pro® spiral wound membranes, which remove impurities from seawater, brackish water, fresh water and tap water. Nano and ultra filtration membranes are also available. Proven processes are used in the design, development, testing and manufacturing of Aqua Pro spiral wound membranes. This dedicated attention to detail includes using the highest grade of polyamide thin-film composite materials for standard and custom membranes to ensure their ultimate performance and integrity. Parker Village Marine also manufactures cartridge and string filters to fit standard and custom filter housings.

Quality at the source.
The superior quality components that go into Parker Village Marine systems ensure that each one is built to the highest standards for safety, maintainability and reliability. The highest grades of raw materials are precisely machined and thoroughly tested to exacting customer requirements and industry specifications. By controlling the source and processes from the raw material to the final product, lead times are reduced to achieve on-time delivery, every time.

Providing the most innovative and reliable RO purification systems for seawater, brackish water and tap water, from energy-saving 145 GPD watermakers to high-performance 250,000 GPD system is what has established Parker Village Marine as a leader in industry.

Meeting the fresh water requirements of military ships to working marine vessels to luxury yachts to seaside properties has always been the mission of Parker Village Marine. A global leader in the innovative application of reverse osmosis technology.
WARNING – USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

- This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.
- The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.
- To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.
The **Inside** Story

**STW Series Watermaker**

- Glycerin filled, high and low pressure gauges
- Integral, closed loop cleaning system
- Corrosion resistant, powder coated, aluminum frame
- Touchscreen panel allows complete watermaker control at your fingertips. Remote control panel is included as standard equipment.

To maintain peak performance always use genuine Parker Village Marine replacement parts. We reserve the right to change our specifications or standards without notice.
**Reverse Osmosis System**

- **Fiberglass pressure vessels**
  - Corrosion resistant, machined nylon end caps and manifolds

- **Industrial grade, pleated pre-filtration**

- **Corrosion resistant fresh water and brine flow meters**

- **Industrial Strength reinforced high pressure hose with Titanium wetted fittings**

- **Aqua Pro, Triplex Titanium pump** for low vibration and low noise with unsurpassed corrosion resistance.

- **High pressure bypass valves, 316 Stainless Steel**

- **Custom made seawater membranes**

- **TRUE 316 Stainless Steel high pressure regulator** – Eliminates risk of over pressurization

- **316 Stainless Steel**
  - Corrosion resistant fresh water and brine flow meters

- **High pressure bypass valves**, **316 Stainless Steel**

- **Industrial Strength reinforced high pressure hose with Titanium wetted fittings**

- **Reverse Osmosis System**

- **STRAINER**

- **LIFT PUMP**

- **PRE-FILTER**

- **HIGH PRESSURE PUMP**

- **MEMBRANE**

- **REJECT BACK TO SEAWATER**

- **DRINKING WATER**

- **SEAWATER**
Stowaway Series
400-800 GPD (1,500-3,000 LPD)
For powerboat and ocean yachts applications

The Stowaway Series offers fresh water independence for ocean crossings, extended fishing trips or cruising where dock supplies are unreliable.

The Stowaway Series features a semi modular frame format, which maximizes installation flexibility. The frame is compact and can be above or below water line. The boost pump and prefilters are supplied as loose items. The watermaker can be operated and monitored from the electronic remote control.

Key Features:
- Triplex Titanium pump for low vibration and low noise with unsurpassed corrosion resistance.
- Touchscreen panel allows complete watermaker control at your fingertips. Remote control panel is included as standard equipment.

Village Marine - Stowaway
(See bulletin no. 7861)
**Little Wonder Series**  
**145-200 GPD (550-760 LPD)**  
For sailboat applications

The Little Wonder (LW) is the watermaker of choice for the experienced sailor. The Little Wonder comes equipped with a corrosion resistant, single piston, belt driven, low RPM high-pressure pump. Result is the most reliable, field serviceable, quiet, efficient and economical source of fresh water available in the industry. Available in modular configurations with water output ranging from 145 to 200 GPD.

The modular Little Wonder watermakers are designed for cruising sailboats where space is limited and reliability is required.  
(See bulletin no. 7829)

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### Optional Accessories

- **Optional salinity monitor and diversion valve available**  
  (See bulletin no. 7972)

- **Optional remote instrument panel available for modular units**

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**Sea Quencher Series**  
**145-200 GPD (550-760 LPD)**  
For powerboat and sailboat applications

Parker Village Marine Sea Quencher (SQ) Series offers durable, high value desalination systems. Driven by AC or DC power, the Sea Quencher models use low electrical consumption in relation to their water production. The SQ Series is a best value for the investment and are in operation around the world.

SQ 200  Sea Quencher (760 LPD)  
(See bulletin no. 7829)
Pure Water Vertical Series
800-2,000 GPD (3,000-7,500 LPD)
For large yachts, commercial marine applications and seaside properties

With the same high quality features of the horizontal Pure Water Series, the vertical frame Pure Water Series offers a more compact footprint for flexible installation options and optimal use of space. All components are on a single skid, in one frame, and include a multi-media pre-filter and flush system.

If the requirement is high volume potable water, delivered on a reliable basis, in a harsh environment, the Village Marine Pure Water Series in either configuration meets the requirements.

VMT-PWV2000 Vertical Frame System with front door open for maintenance access. (7,500 LPD)
(See bulletin no. 7913)
LT Series
400-1,800 GPD (1,500-6,750 LPD)
For power boats, sailboats and commercial vessels applications

LT 800 (3,000 LPD) (See bulletin no. 7935)

The LT desalinator offers fresh water independence for ocean crossings, extended voyages or cruising where dock water supplies are unreliable.

The units feature a semi modular frame format, for installation flexibility. The frame is compact and can be above or below the water line. The boost pump and prefilters are supplied as loose items.

Key Features:

Models 400 and 600 can be configured with membranes mounted on top or back of frame.

Optional Remote with water quality indicator, comes with 50 ft. cable. P/N 90-0119
The Pure Water (PW) Series is designed to provide installation flexibility, superior performance, and extended service life in the most rugged conditions. Designed for 24/7, continuous-duty applications, where reliable fresh water supply is critical.

The fully framed unit is standard, however semi-modular and fully modular versions are also available.

At the core of each PW series watermaker are the AquaPro® high rejection seawater membranes to ensure high quality potable water supply.
Pure Water Series
3,000-20,000 GPD (11,000-75,500 LPD)

The PW Series reverse osmosis desalination systems are the preferred choice of fresh water generating equipment for the most discriminating marine operators (such as major oil companies, The United States Navy, The United States Coast Guard and The Cousteau Society).

Thousands of installations have proven this series to be the most reliable on the market. They are designed to provide performance and longevity under the most rugged conditions.

VMT-PW 3,000-20,000 GPD (11,000-75,500 LPD)
Horizontal Frame System  (See bulletin no. 7831)

Key Feature
At the core of each PW series watermaker is the Aqua Pro 3 or 5 plunger titanium high pressure pump.

LTM Series
Modular Watermaker
500-1,800 GPD (1,800-6,800 LPD)

The LTM Series offers high quality Parker Village Marine engineered components with straightforward manual operation. Driven by AC motors (from genset power), the modular configuration comes in ready to mount modules for flexible installation options. Integral to every LTM unit are a stainless steel pressure regulator and bypass valve.

(See bulletin no. 7986)

Key Feature
Optional salinity monitor and diversion valve system for water quality assurance.

(See bulletin no. 7972)
LT Series

3000-7000 GPD (11,000-26,000 LPD)
Practical and reliable fresh water supply

The LT desalinator offers a simple watermaker package with a compact frame and small footprint.

Parker VMT LT systems have a base frame only 40” wide x 33” deep, allowing a high capacity and high quality watermaker installation in a tight space.

Key Feature

Installation Flexibility

LT units can be supplied with an optional media filter system. Also membrane rack can be mounted horizontally or as a module for remote bulkhead mounting.
Parker VMT's oily water separators meet the IMO Resolution MEPC 107(49). Parker VMT units are an advanced three-stage system optimizing the separation and removal of free and emulsified oils.

Heavy duty construction, corrosion resistant materials, permanent oil attractant media, quiet operation, automatic diversion valves and advanced Parker VMT membrane technology result in an easy to use, fully automated, high quality, affordable solution to meet your bilge water treatment needs. (See bulletin no. 7882)

### Bilgewater Membrane Separator

**BMS-350, BMS-500, BMS-1000, BMS-2000, and BMS-2500**

- USCG Certified to meet IMO MEPC 107(49) regulations
- MEPC 107(49) certified oil content monitor included
- Advanced three-stage design for maximum oil separation
- Fully automated system
- Parker VMT membrane technology specifically designed for bilge water treatment
- System employs a self-cleaning cycle for prolonged membrane service life
- Certified compliant with European Union Marine Directive 96/98/EC section A.1/2.1 Oil Filtering Equipment

### Bilgewater Adsorbent Separator

**BAS-500, BAS-1000, BAS-2000, and BAS-2500**

- USCG Certified to meet IMO MEPC 107(49) regulations
- MEPC 107(49) certified oil content monitor included
- Advanced three-stage design for maximum oil separation
- Automated oil flush system
- Compact design minimizes installation requirement
- Certified compliant with European Union Marine Directive 96/98/EC section A.1/2.1 Oil Filtering Equipment

Heavy duty construction, corrosion resistant materials, permanent oil attractant media, quiet operation, automatic diversion valves and advanced oil adsorbent media technology result in an easy to use, high quality, affordable solution to meet your bilge water treatment needs. (See bulletin no. VMT0014)
Offshore PW-XP Series
Explosion proof desalinators
3,000-20,000 GPD (11,000-75,500 LPD)

The PW-XP reverse osmosis desalination systems are based on the very popular PW series. They are the preferred choice of fresh water generating equipment for the most discriminating marine operators (such as major oil companies, the US Navy, the US Coast Guard and the Cousteau Society).

The PW series represents years of refinement to packaged RO system design, and provides a better value over custom designed systems.

Explosion proof configuration available:
• NEC rating, class I, division I, group D
• IEC 60079-10 Electrical apparatus for explosive gas atmospheres
Zone 2 hazardous area, gas group IIA, temp class T3

(See bulletin no. 7857)
The Sea Water Series reverse osmosis desalination systems are designed to provide potable water in demanding environments. Its rugged, efficient design allows high throughput of water with minimum electric power use. The Sea Water Series systems are quiet because the mounting of the motors and Aqua Pro pumps isolates and minimizes vibration transfer to the vessel’s hull or the RO system enclosure.

Parker Village Marine - SW32 model is installed on a single skid with two complete, independent RO systems. The two trains can run together or can be operated on a duty/stand by basis. Top quality components, manufactured by Parker Village Marine, provide maximum corrosion resistance. Straight-forward, easy to understand controls, result in reliable operation. (See bulletin no. 7832)

The CC Series watermakers provide engineered solutions to meet customer specifications in harsh offshore applications. Each one is configured with all accessories in a single box frame. Various pre-treatment and post-treatment options are available.

(See bulletin no. 7982)
Parker Village Marine LB-20K is a complete watermaker system to convert seawater, brackish water or contaminated water into drinking water. Comes complete with generator, supply pump and storage tanks to go into operation quickly. Standard 20 foot ISO container can be transported by road, rail or by sea. Ready to deploy wherever temporary or emergency potable water is required.

**Key Features**

- Collapsible storage tanks
- Titanium head 5P70 high pressure pump
Parker Ultra Filter
RUF-25 and RUF-30

Parker Village Marine RUF units provide fresh water filtration that is truly portable and independent. The RUF-25 or RUF-30 will process 25 or 30 gallons per hour from 12 volt vehicle auxiliary power (cigarette lighter). Optional lightweight folding solar power version provides 25 gallon per hour production from sunlight. Water treatment includes 20 micron sediment filtration, carbon filtration, ultrafiltration membranes and ultraviolet radiation.

Note: the RUF systems are not for seawater or brackish water applications.
(See bulletin no. VMT0028)

### Key Features

- **Solar power option panels fold for stowage on top of the backpack frame**

- **RUF-30 Hard shell case provides convenient storage and transport**

- **RUF-25 shown with solar**
  Setup time is 5 to 10 minutes after deployment
MIL-SPEC Reverse Osmosis Desalination Systems

For over 30 years Parker Village Marine has been a supplier of RO desalination equipment to the US Navy and US Coast Guard. We are proud that our steadfast commitment to the design, engineering and manufacture of the world’s most advanced RO equipment has helped improve the quality of life while underway for the men and women who serve. From potable water for drinking and showers to high-purity permeate for various shipboard applications, Parker Village Marine is your choice for fresh water from the sea.

Our in-house design, manufacturing and testing capabilities coupled with our synergistic family of companies are unequalled in the industry and uniquely position Parker Village Marine to provide the toughest most reliable MIL-SPEC RO equipment.

USN surface fleet installations
- ARLEIGH BURKE CLASS (DDG)
- SPRUANCE CLASS (DD)
- TICONDEROGA CLASS (CG)
- TARAWA CLASS (LHA)
- AVENGER CLASS (MCM)
- OSPREY CLASS (MHC)
- FREEDOM CLASS (LCS)
- CYCLONE CLASS (PC)
- SAN ANTONIO CLASS (LPD 24 AF)

USN submarine fleet installations
- LOS ANGELES CLASS (SSN)
- OHIO CLASS (SSBN / SSGN)
- SEAWOLF CLASS (SSN)
- VIRGINIA CLASS (SSN)

USN carrier fleet installations
- ENTERPRISE CLASS (CVN-65)
- GERALD R. FORD CLASS (CVN-78)

USCG installations
- POLAR CLASS (WAGB)
- JUNIPER CLASS (WLB)
- KEEPER CLASS (WLM)
- MARINE PROTECTOR CLASS (WPB)
- ISLAND CLASS (WPB)
- RELIANCE CLASS (WMEC)
- FAMOUS CLASS (WMEC)
Design engineering standards
- MIL-STD-901 (Shock)
- MIL-STD-167 (Vibration)
- MIL-STD-461 (EMI)

Quality assurance
- MIL-I-45208A
- T9074-AS-GIB-010/271
- Dye Penetrant
- Magnetic Particle
- Ultrasonic

Fabrication and weld standards
- NAVESEA S9074-AH-GIB-010/22
- NAVESEA S9074-AR-GIB-010/278
- NAVESEA S9074-AQ-GIB-101/248

Materials and processes
- GMAW/GTAW
- NiCu 400
- Titanium
- Hastelloy C276
- CuNi (70/30 90/10)
- A36 Carbon Steel
- Aluminum
- 300 Series SS

Technical support
Technical assistance personnel who are factory trained to support the US Navy and USCG fleets.

(See bulletin no. 7845)
Salts, minerals and organics are no match for AquaPro spiral wound membranes. They remove impurities from sea water, brackish water, fresh water and tap water.

Selecting the highest grade of materials and thoroughly testing their performance and integrity, results in unmatched membrane quality and efficiency. Flexibility in design and manufacturing capabilities allows maximum quality control and quick response to unique, custom fabrication.

Pleated filters are designed for reverse osmosis application and offer superior service life to wound or polyspun cartridges. The cartridge size to flow rate ratio is lower than most filters on the market. A wide range of in-stock sizes and micron ranges fit most standard filter housings on the market today.

(See bulletin no. 7905)
AquaPro® Pumps
Innovative engineering
Solid material choices

Quiet and durable, Aqua Pro Titan Series Pumps are dependable and specifically designed for reverse osmosis applications. Specific pump components are made of titanium which is impervious to sea water corrosion. The positive-displacement pump design uses less energy than most pumps. (See bulletin no. 7885)

Key Features

- Titanium pump heads ensure reliable operation and minimal maintenance.
- Titanium fluid ends and titanium-backed nylon valves are impervious to sea water corrosion.
- Heavy-duty industrial drive end and corrosion/wear-resistant plungers extend service life in high pressure applications.
- The combination plunger pump and pressure regulation design reduces noise and vibration to provide quiet, smooth operation.
Spares and Consumables

Parker Village Marine consumables and spare parts are stocked at Parker marine distributors worldwide. Protect your investment and warranty by using only authorized spares.

(See bulletin no. 7905)

Stowaway Watermaker
Master Control Panel

Parker Village Marine brings customers a new level of watermaker control and ease of operation. The Parker Watermaker Control Panel delivers advanced Parker technology at your fingertips.

Available now on the Stowaway series of watermakers from Parker Village Marine.

(See bulletin 7861)
Pressure Vessel Assemblies

Parker Village Marine RO membrane pressure vessels feature non-metallic wetted surfaces for excellent corrosion resistance. Simple end plug design allows quick removal for element servicing. If the size you require is not shown please contact us for custom builds.

(See bulletin no. 7898)

Ultraviolet Light Germicidal System

Parker Village Marine Ultraviolet Light Germicidal Systems effectively kill bacteria and viruses with a 99.9% efficiency. Built to last, the VMS-3 is constructed with a stainless steel housing, high purity quartz flow tube and high output, long life bulb. The VMS-3 is typically installed in the distribution system or near the point of use to ensure safe, pure drinking water. There are no chemicals added to the water and no chemical aftertaste.

(See bulletin no. 7909)

Commercial Media Filtration Systems

Extend micron filter life and reduce maintenance cost by adding a commercial media filter. Designed for commercial operation but practical for private operation. The media filter uses a back-washable, reusable media, which effectively removes particulate matters down to 10 microns. System comes complete with boost pump, control box, pressure gauges and valves for easy installation and operation.

(See bulletin no. 7868)

Filter Housings

Parker Village Marine offers fiberglass and stainless steel (SS316) filter housings specifically designed for seawater use. Simple but secure closure systems allow quick cartridge change. Powder coated shells offer superior corrosion resistance. Fasteners and clamps are stainless steel.

(See bulletin no. 7914)
RMF Remineralizer Systems

Parker Village Marine Remineralizer Systems offer pH neutralization of RO water and are specifically engineered to operate with Village Marine PW and SW Series Watermakers. The media restores a buffer capacity to raise pH and reduce fresh water “aggressiveness” against metal pipes and fixtures.

(See bulletin no. 7903)

IMF Media Filtration Systems

Parker Village Marine Media Filtration Systems offer multi-media performance and are specifically engineered to operate with Village Marine PW Series Watermakers. The media layers are optimized to remove particulate matter from the feed stream ahead of the micron filtration system.

(See bulletin no. 7862)
Racor Products and Systems

Fuel 7529
Key Products
- Diesel Spin-on
- Pump Cartridge
- Pump Spin-on
- Turbine Series
- Biodiesel Systems
- Alternative Fuel
- Electric Heaters
- Service Indicators
- Bowl Upgrade Kits

Air 7539
Key Products
- ECO Spin-on Systems
- Ember Separators
- Pamic High Capacity
- Single Stage Dynacell
- Heavy-Duty Standard
  Air Filters Small/Medium
  Applications
- Pre-Cleaners
- Replacement Elements
- Service Kits

Crankcase 7790
Key Products
- Closed Crankcase
- Open Crankcase
- Hose Kits
- Marine Air Filters
- Hose Adapters
- Bulk Hose
- Conversion Kits
- CCV Heater Kits
- Filter Gauge
- Tap Sleeves

Pump 7683
Key Products
- Smart Pump System
- Integrated Filter/Separator
  Pump
- Fuel Conditioning Modules
- Turbine Series Electric
  Primer Pump Kits
- Manual Primer Pump

Fuel Dispensing 7537
Key Products
- Filter Cartridges
- Filter Vessels
- FBO Filters
- RVFS Series Vessels
- Microfilter Vessels
- Industrial Filter/Water
  Separator Vessels
- Fuel Monitors
- Fuel Conditioning

Fuel Additives 7518
Key Products
- Biodiesel Challenges
- Diesel Performance Plus+
- Diesel Conditioner Plus+
- Diesel Biocide
- Diesel Winter Plus+
- Gasoline Conditioner
  Plus+

Lubrication Filtration 7460
Key Products
- Integrated Oil/Fuel Systems
- Media Research
- Bypass Filtration
- Hydraulic Filtration
- Oil Analysis Kit
- Par Fit Oil Filters
- Engine Oils

Sentinel Protection 7330
Key Products
- Master Control
- CPV Coolant Valve
- SVK Fuel Solenoids
- STV Self Test Valve
- Orifice Selection
- Testing
- Heat Sentinel
- Troubleshooting
At Parker, we’re guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker.

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## Worldwide Filtration Manufacturing Locations

### North America
**Compressed Air Treatment**
- Filtration & Separation/Balston
  - Haverhill, MA
  - Phone: +1 978 858 0505
  - Website: www.parker.com/balston

**Finite Airtek Filtration**
- Airtek/donnick hunter/Zander
  - Lancaster, NY
  - Phone: +1 716 686 6400
  - Website: www.parker.com/faf

**Engine Filtration & Water Purification**
- Racor
  - Metamora, OH
  - Phone: +1 419 644 4311
  - Website: www.parker.com/hydraulicfilter

### Europe
**Compressed Air Treatment**
- domnick hunter Filtration & Separation
  - Gateshead, England
  - Phone: +44 (0) 191 402 9000
  - Website: www.parker.com/dhfns

**Parker Gas Separations**
- Etten-Leur, Netherlands
  - Phone: +31 76 506 5300
  - Website: www.parker.com/dhfns

**Hiross Zander**
- Padova Business Unit
  - Padova, Italy
  - Phone: +39 049 9712 111
  - Website: www.parker.com/hzd

**Engine Filtration & Water Purification**
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**Hydraulic Filtration**
- Hydraulic Filter
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  - Website: www.parker.com/hfde

**Urjala Operation**
- Urjala, Finland
  - Phone: +358 20 753 2500
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  - Website: www.parker.com/br

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